

Technical Data Sheet

DuPure[®] G 86 E

Polypropylene Homopolymer

Description

DuPure G 86 E is a polypropylene homopolymer (produced with a phthalate-free catalyst) for extrusion and thermoforming applications. DuPure G 86 E shows an easy processability and a good stiffness/impact balance at ambient temperature. The extremely low water carry-over is a special advantage for the production of tapes.

Applications

DuPure G 86 E is suitable for: thermoformed parts, tape yarns, monofilaments, strapping.

Quality, Environment and Safety Regulations

Material Safety Data Sheets and other regulatory documents are available on our web site <http://www.ducorchem.com>.

Properties		Method	Typical Value*	Unit
Physical				
Melt Flow Rate	(230 °C / 2.16 kg)	ISO 1133	3	g/10 min
Mechanical				
Tensile Modulus	(1 mm/min)	ISO 527-2	1500	MPa
Tensile Stress at Yield	(50 mm/min)	ISO 527-2	34	MPa
Tensile Strain at Yield	(50 mm/min)	ISO 527-2	9	%
Tensile Strain at Break	(50 mm/min)	ISO 527-2	> 50	%
Charpy Impact Strength, notched	(+23 °C)	ISO 179/1eA	4.0	kJ/m ²
	(-30 °C)	ISO 179/1eA	1.7	kJ/m ²
Charpy Impact Strength, unnotched	(+23 °C)	ISO 179/1eU	190	kJ/m ²
	(-30 °C)	ISO 179/1eU	16.5	kJ/m ²
Ball Indentation Hardness (H 358/30)		ISO 2039-1	74	MPa
Thermal				
Melting Point, DSC		ISO 3146	163	°C
Heat Deflection Temperature	(1.8 MPa)	ISO 75-2	55	°C
Heat Deflection Temperature	(0.45 MPa)	ISO 75-2	85	°C
Vicat Softening Temperature	(10 N)	ISO 306	154	°C
Vicat Softening Temperature	(50 N)	ISO 306	90	°C
Other Properties				
Density		ISO 1183	0.91	g/cm ³

* Typical values; not to be construed as specifications

Ducor Petrochemicals B.V., POB 1038, 3180AA Rozenburg ZH, the Netherlands

Web: <http://www.ducorchem.com/>

Email: sales@ducorchem.com

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